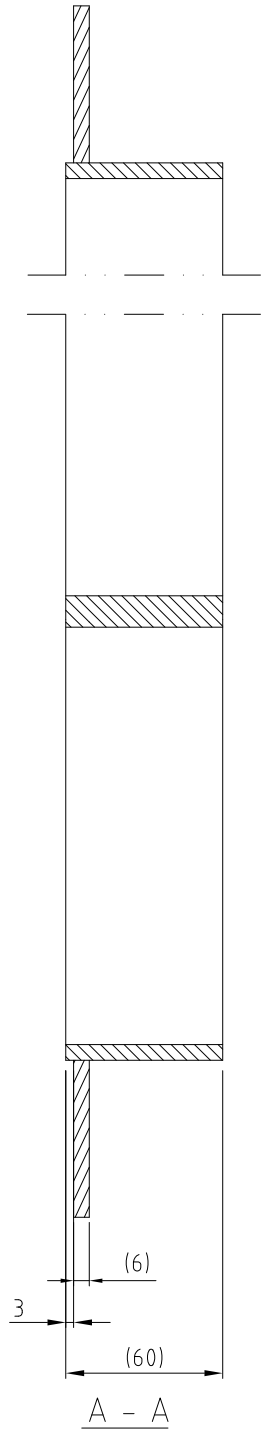
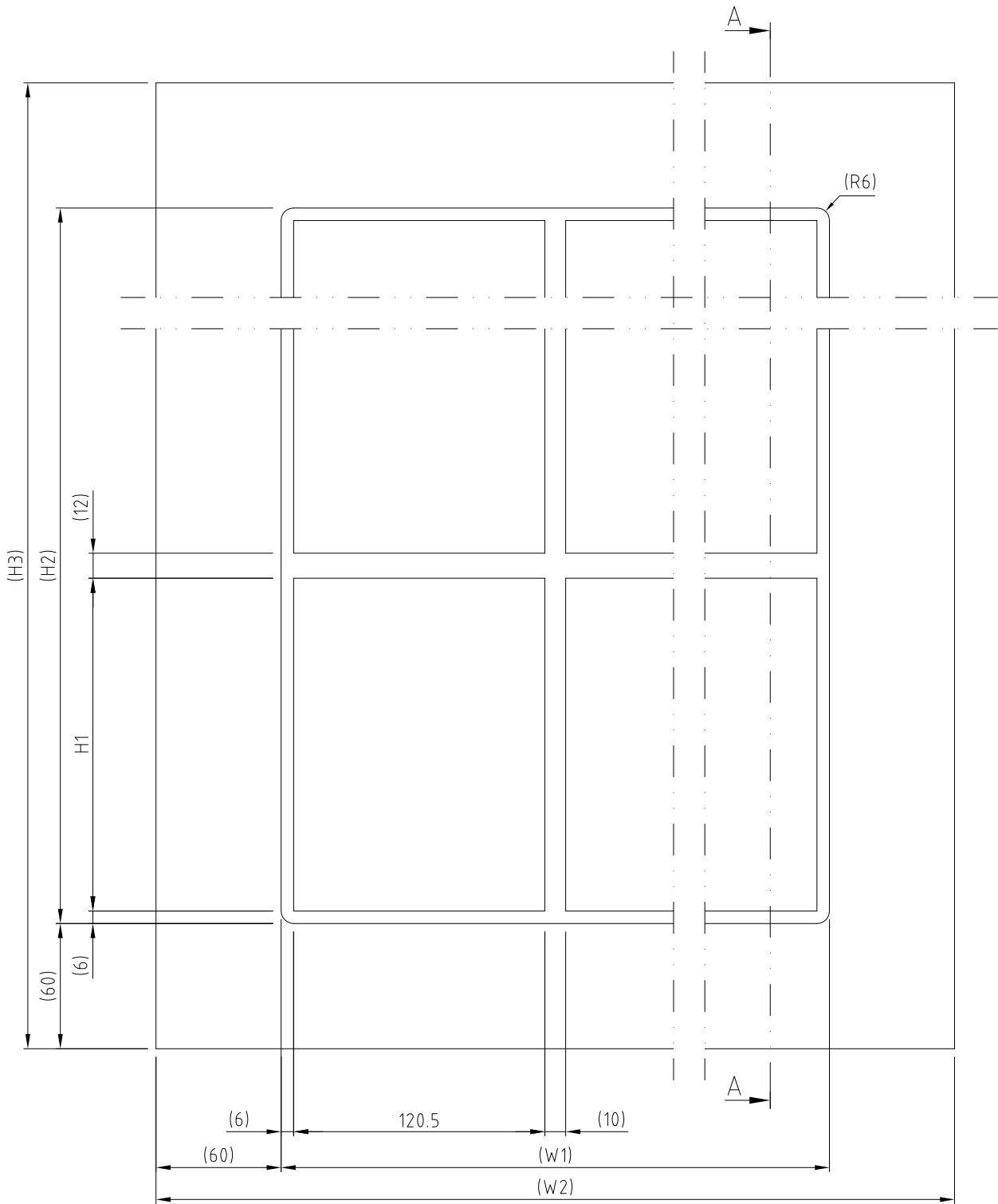


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HEIGHT:

| TYPE              | H1 (mm) | H2 (mm) | H3 (mm) |
|-------------------|---------|---------|---------|
| G 2+2xN           | 101     | 226     | 346     |
| G 4+4xN           | 159.5   | 343     | 463     |
| G 6+6xN           | 218     | 460     | 580     |
| G 8+8xN           | 278     | 580     | 700     |
| G 2+2+2xN         | 101     | 339     | 459     |
| G 4+4+4xN         | 159.5   | 514.5   | 634.5   |
| G 6+6+6xN         | 218     | 690     | 810     |
| G 8+8+8xN         | 278     | 870     | 990     |
| G 2+2+2+2xN       | 101     | 452     | 572     |
| G 4+4+4+4xN       | 159.5   | 686     | 806     |
| G 6+6+6+6xN       | 218     | 920     | 1040    |
| G 8+8+8+8xN       | 278     | 1160    | 1280    |
| G 8+8+8+8+8xN     | 278     | 1740    | 1860    |
| G 8+8+8+8+8+8+8xN | 278     | 2320    | 2440    |

STANDARD WIDTH:

| COMB. | W1 (mm) | W2 (mm) |
|-------|---------|---------|
| x2    | 263     | 383     |
| x3    | 393.5   | 513.5   |
| x4    | 524     | 644     |
| x5    | 654.5   | 774.5   |
| x6    | 785     | 905     |
| x7    | 915.5   | 1035.5  |
| x8    | 1046    | 1166    |
| x9    | 1176.5  | 1296.5  |
| x10   | 1307    | 1427    |

|     |                                            |            |           |
|-----|--------------------------------------------|------------|-----------|
| J   | SPECIAL WIDTH & - HEIGHT MOVED TO S1036397 | 2014-05-20 | se-emikul |
| Rev | Type of revision                           | Date       | Sign      |

| Item                                                                                                                     | Qty | Designation                                               | Specification                            |                            |                          |                             |              |              | NetWeight                                                                                                     |
|--------------------------------------------------------------------------------------------------------------------------|-----|-----------------------------------------------------------|------------------------------------------|----------------------------|--------------------------|-----------------------------|--------------|--------------|---------------------------------------------------------------------------------------------------------------|
| General tolerance<br>ISO 2768-1/2-M/K<br>EN ISO 1928-BF                                                                  |     | Welded details<br>EN ISO 5817-B<br>EN ISO 10042-B<br>12.5 | Designed by<br>se-joahel                 | Created Date<br>2003-11-04 | Approved by<br>se-jenboh | Approved Date<br>2014-05-26 | Format<br>A2 | Scale<br>1:2 | TotWeight                                                                                                     |
| <br><b>Roxtec</b><br>www.roxtec.com |     |                                                           | Title<br>G FRAME<br>+ COMBINATION FRAME  |                            |                          |                             |              |              | Projection<br>method<br> |
|                                                                                                                          |     |                                                           | Restricted due to<br>Information Drawing |                            |                          |                             |              |              | Rev<br>J                                                                                                      |
|                                                                                                                          |     |                                                           | Drawing number<br>S1005558               |                            |                          |                             |              |              |                                                                                                               |